

SIPAHI

HUNTING AND TACTICAL INC.

REVOLVER OWNER'S MANUAL



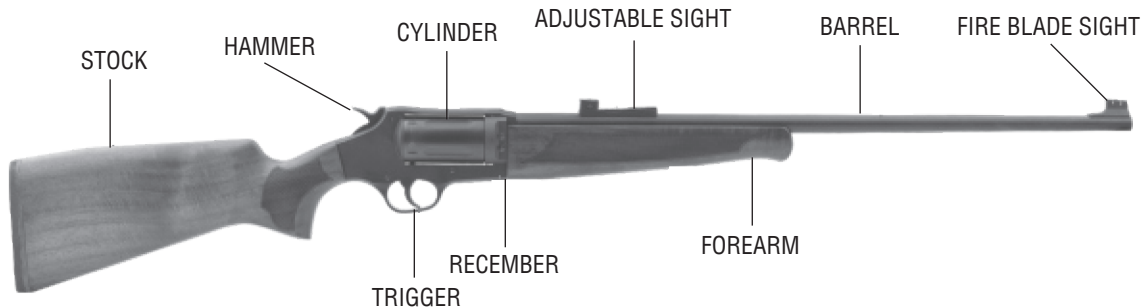
**READ THE INSTRUCTIONS AND
WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS FIREARM**

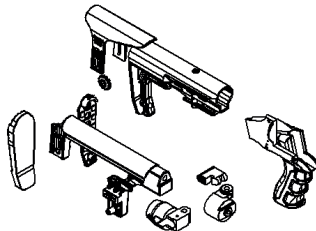
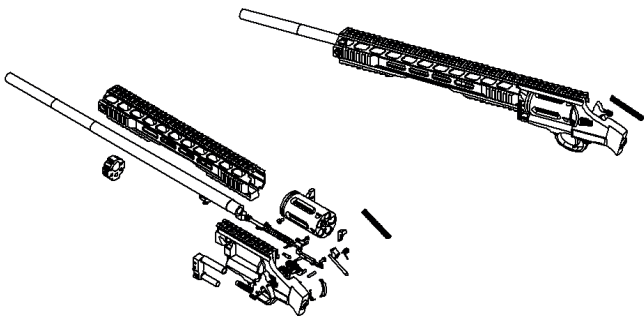
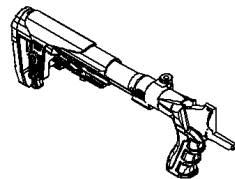
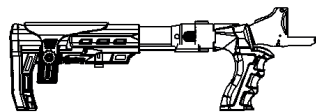
GUN SAFETY RULES

Observe these rules of safe gun handling.

1. Always keep the muzzle pointed in a safe direction. Watch the muzzle at all times: never point a gun, accidentally or intentionally, at any person or anything you do not intend to shoot. Identify the target before shooting; do not shoot at sounds.
2. Always treat a gun as if it is loaded - it may be!
3. Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot.
4. Keep the safety "on" or in the "safe" position at all times until you are ready to fire.
Do not rely on your gun's safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.
5. Learn how your gun functions and handles. If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone who is knowledgeable.
6. Do not alter or modify any part of the firearm.
7. Store guns unloaded, separate from any ammunition, and out of the reach of children.
8. Be sure the barrel is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.
9. Be sure you have and use the proper ammunition. **USE ONLY HIGH QUALITY .410 CALIBER AMMUNITION FOR YOUR REVOLVER SHOTGUN**

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10. Wear protective shooting glasses and adequate ear protection when shooting.
 11. Never climb or jump over anything, such as a tree, fence, or ditch, with a loaded gun. Open the barrel, remove the shells and hand the gun to someone else or place it on the ground on the other side of the obstacle before crossing it yourself. Do not lean a gun against a tree or other object; it could fall and possibly discharge.
 12. Do not shoot at a hard surface or at water - Bullet and shot can ricochet or bounce off and travel in unpredictable directions with great velocity.
 13. Never transport a loaded gun. DO not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.
 14. Never drink alcoholic beverages before or during shooting.





General Safety Rules

1. Always keep your Revolver unloaded after shooting.
2. Be careful not to squeeze of the trigger while the Revolver is empty.
3. Never point the Revolver to people or dwellings while loading and do not attempt to load in closed areas.
4. Never leave a loaded Revolver unattended.
5. Do not forget to unload the shot gun if you decide not to shoot.

Revolver Operation

Revolver has a cylinder with 5 (five) chambers, turning around a central axis which allows you to fire five shots. The number of cylinder chambers can be reduced to 3 (three) using wedges provided together with the Revolver Shotgun.

When the cylincder is locked in position, the firearm is ready for firing. The shots may be fired by single action (by cocking the hammer and there after, pulling the trigger) or by double action (by merely pulling the trigger). Single and double action causes the cylinder to advance, aligning in succession, each of the chambers with the barrel.

Loading The Cylinder

Point the barrel in a safe direction and with the thumb of the right hand on the left side of the receiver (see fig. 1), push the thumb piece forward (see step 1) and at the same time press the cylinder swinging it out to the left (see step 2). Holding the gun with the muzzle pointing down ward and the cylinder in its outermost position insert the cartridges (see figure 2). Once loaded, the cylinder must be closed again gently but firmly to its original position in the frame until it latches. After this, the locking must be checked.

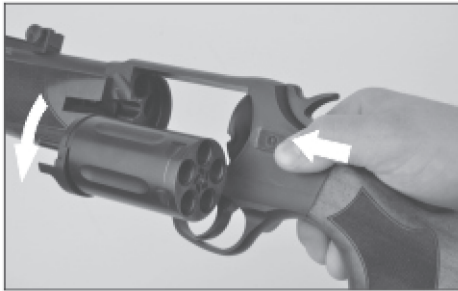


FIG 1



FIG 2

Unloading The Cylinder

To unload the gun, the process is the same as to load it, but after opening, the barrel is pointed upward. Cartridges are then ejected by pressing sharply on the extractor rod. Be sure that all fired cartridges are ejected. The cylinder is now ready to be reloaded. The spent cases will be hot and may have sharp edges. Exercise caution when removing the cases or injury may occur.



FIG 3

Loading

- 1. DANGER:** Always make sure the muzzle is pointed in a safe direction.
- 2. SAFETY FIRST:** Never attempt to load or unload any firearm inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas frequently do not offer a completely safe direction to point the firearm; if an accidental discharge occurs, there is a great risk of injury or property damage.
- 3. SAFETY FIRST :** Before loading, always clean all grease and oil from the bore and chamber, and check to be certain that no obstruction is in the barrel. Any foreign matter in the barrel could result in a bulged or burst barrel or other damage to the firearm, and could cause serious injury to the shooter or to others.

Wedge Assembly and Disassembly

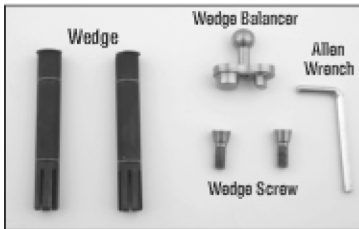


FIG 4



FIG 5



FIG 6

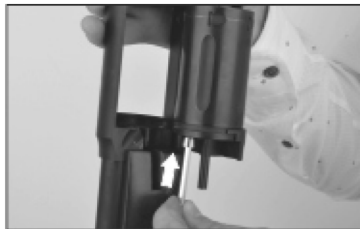


FIG 7



FIG 8

Should the need arise. Revolver Shotgun can be used with three cartridges by decreasing the capacity of cylinder.

Please see the wedge assembly kit in **Fig.4** and follow the steps below in order to insert and remove the wedges.

1- Push the wedge into chamber completely using the wedge balancer (**Fig 5**)

2- Set the wedge screw on the wedge by allen wrench from rear side of the cylinder (**Fig 6**)

3- Hold the wedge by wedge balancer and unscrew it by allen wrench. (**Fig 7**)

4- "GAS DEFLECTOR" ASSEMBLY In order to install the "Gas deflector", first place the gas deflector in front of the cylinder as described in Fig 8 and tighten it with two screws. (**Fig 8**)

Firing

1. DANGER: Keep the muzzle pointed in a safe direction and your finger away from the trigger when cocking any firearm.

2. WARNING: Never carry, handle or leave unattended any firearm which is cocked and ready to fire. When cocked, it will fire from slight pressure on the trigger. An accidental discharge could easily result if you fall or drop the firearm, or if the firearm is struck or disturbed by someone or something.

3. WARNING: Never fire any gun with your finger, hand, face, or other part of your body over or adjacent to the cylinder gap between the cylinder face and the forcing cone. The release of excess gases and hot particles from that point are part of the normal operation of firearm, and pose no safety hazard to the shooter if the firearm is held in a normal grip and fired at arm's length (in the case of a firearm) as intended by its design.

4. CAUTION: Never allow other persons to stand beside you where they might be struck by ejected particles or gases. These are hot, and may be ejected with sufficient force to cause a burn or cut or injury to an unprotected eye. Make certain there is a clear unobstructed path for safe ejection of these gases and particles.

5. DANGER: If while shooting, your firearm develops ANY mechanical malfunction or binding, or "spits" powder or gas from the muzzle, or if a cartridge primer is punctured or a cartridge case is bulged or ruptured, or if the report on firing does not sound quite right, STOP SHOOTING IMMEDIATELY. It may be dangerous to continue. **UNLOAD THE FIREARM. DO NOT** try "one mora shot". Take the firearm and ammunition to a gunsmith for examination.

6. SAFETY FIRST : While shooting any firearm, a cartridge case may occasionally become jammed against the breech face, impairing the ability of the cylinder to turn freely. Clear the jam as follows **WHILE KEEPING THE MUZZLE POINTED IN A SAFE DIRECTION AND YOUR FINGERS WELL CLEAR OF THE TRIGGER:** push the cylinder release and attempt to open the cylinder. If the cylinder swings open, eject all cartridges and spent cases. Inspect the cartridges and the breech before resuming shooting. **DO NOT REUSE THE EJECTED CARTRIDGES.**

Care and Maintenance

- A.** The gun may be cleaned and lubricated under normal conditions without the need of any disassembly.
- B.** In special conditions, such as repairs, when disassembling is necessary, it is recommended the gun be returned to the factory or sent to a competent gunsmith or to the importer.
- C.** In order to keep a gun in perfect condition it must be kept clean and covered with a slight film of good quality oil to prevent corrosion. This is especially necessary after use.
- D.** For normal cleaning of firearm not used or kept in storage for some time, it is necessary to rub it with a lightly oiled cloth. In the same way proceed with the bore of the barrel. The excess oil must be removed, but a thin protecting film should remain. Also the dust should be removed from all crevices with a small, clean brush.
- E.** Due to the unique design of the Revolver frequent thorough cleaning is necessary. Pay particular attention to the forward face of the cylinder where the excess residue may build up causing the cylinder to bind or drag, as with all shotguns. For cleaning after shooting, it is of special importance that all residues of powder be removed from barrel and other adjacent areas subject to such deposits, using an appropriate brush. If particles

of lead and plastic debris are detected in barrel they must be scrubbed with a brass brush, evenly drenched with oil, to clean inside the barrel and internal region where the barrel joins the frame. Once cleaned: lubrication should be done as described above.

When shooting more than 100 rounds in a row, this cleaning procedure should be repeated before further shooting

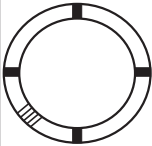
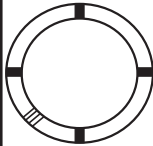
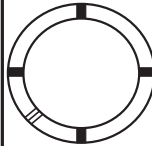
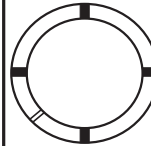
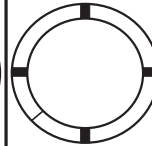
F. Plastic tracings will accumulate at the choke constriction over time. Any commercial plastic solvent designed to deal with this problem is suitable for use - follow the recommendations of the manufacturer carefully.

G. Do not keep firearms in contact with materials that attract moisture or possess a certain degree of acidity, or in environments with great variation of temperature or of humidity.

H. If the firearm is to be stored for a long period of time, extreme care should be taken with metal surfaces, in order to protect them against corrosion.

USAGE OF CHOKE TUBES

The choke is what controls the openness or tightness of the pattern of your shotgun. The chart below lists the choke available (from open to tight), and the corresponding marks that indicate the choke of your specific shotgun.

	CYL	IC	M	IM	F
CHOKE TUBE					
BBLS	*****	****	***	**	*

Never fire or run gun cleaning tools through a barrel that uses choke tubes without having a choke tube installed. The threads of the choke tube and the internal threads of the barrel should be cleaned after each use and before installation of the tube.

To install a tube: insert the tube into the barrel and tighten with your fingers. Once the tube is finger tightened, tighten with the appropriate choke-tube wrench until the tube is snug. DO NOT over tighten or forcefully tighten with wrench.

WARRANTY CONDITIONS

The manufacturer guarantees that its products are scrupulously checked against defects in materials, workmanship, aesthetics and functioning problems.

SARIÇAM agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of SİPAHİ under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein, SİPAHİ makes no warranties, express or implied.

SİPAHİ will repair or replace any unserviceable part(s) for one (1) year from date of purchase and further will supply free parts (Wood not included) for an additional one (1) year in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by overpressure ammunition.

This agreement is not transferable; its benefits apply only to the original purchaser. The customer must provide evidence they are the original owner and proof of the purchase date with a receipt or other valid proof.

THE MANUFACTURER RESERVES THE RIGHT OF DEFINING THE TYPE OF DEFECT OF THE FIREARM AND THEREFORE TO STATE WHETHER THE DEFECT IS COVERED BY GUARANTEE.

The manufacturer's decision will be fair but final. Should the manufacturer become aware of a defect of a product during the guarantee period, the defective part will be replaced free of charge.

The guarantee does not cover parts subject to wear and corrosion.

THIS MANUAL MUST ALWAYS FOLLOW THE PRODUCT, ALSO IN THE EVENT OF NEW OWNERSHIP.

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